



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4038-042
Job Sheet 174515



Part No: D4038-042

Job Qty: 4 ea

Part Name: Angle Assembly Fwd RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 1 IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC IPP Rev:B 11.01.31
as per dwg rev.c DD verified by:ec IPP REV:C 18.02.08 DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	4 Ea	4/12/18	4/12/18	0.00	0.00	Start Up Small Fab-4	3.89	APR 25 2018
110	Small Fab	4 pcs	4/12/18	4/12/18	0.00	1.56	Small Fab-5	3.89	APR 26 2018
120	QC	4 pcs	4/12/18	4/12/18	0.00	0.00	QC5	3.89	APR 26 2018
121	Powdercoat	4 pcs	4/12/18	4/12/18	0.00	0.29	Powdercoat1	3.89	APR 26 2018
122	QC	4 pcs	4/12/18	4/12/18	0.00	0.00	QC3	3.89	APR 26 2018
130	Packaging	4 pcs	4/12/18	4/12/18	0.00	0.00	Packaging3-2	3.89	APR 27 2018
140	QC21-SA	4 Ea	4/12/18	4/12/18	0.00	0.00	QC21	3.89	APR 27 2018

Part Op 110 - ASSEMBLE AS PER DWG

Descriptions: 121 - START TIME: 10:35 OVEN TEMPERATURE: 300° FINISH TIME: 11:05

M 128760

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	8 Ea (2 ea)	100-Start up Operation	5019387
D4038-10	Block	4 Ea (1 ea)	100-Start up Operation	5064742
D4038-2	Angle, Fwd, RH	4 Ea (1 ea)	100-Start up Operation	1658084 Sub33 77X3
D4038-6	Block	4 Ea (1 ea)	100-Start up Operation	5064742
MS21042L3	Nut	8 Ea (2 ea)	100-Start up Operation	5038764
NAS1149D0363J	Washer	16 Ea (4 ea)	100-Start up Operation	5015269

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	AN3-14A	8	110	0
	D4038-10	4	7	0
	D4038-2	4	4	0
	D4038-6	4	5	0
	MS21042L3	8	2,225	0
	NAS1149D0363J	16	2,519	0

Part Specifications

2.88V

Specifications could not be found.



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Container No: S065116



Part: D4038-042

Job No: 174515

Serial No/Batch: S065116

Revision: F

Inspector:

Date: 04/25/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002804	S065108	AN3-14A	Bolt	S019387	ST349	8
002804	S065110	D4038-10	Block	S064762	ST070	4
002804	F165808	D4038-2	Angle, Fwd, RH		ST069	1
002804	S063377	D4038-2	Angle, Fwd, RH	S063374	ST069	3
002804	S065112	D4038-6	Block	S063680	ST070	4
002804	S065113	MS21042L3	Nut	S038764	ST303	8
002804	S065114	NAS1149D0363J	Washer	S015269	ST263	16

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/25/18 1:04 PM dart.quirion.sonia